

木野数控球面磨床 QM380 主要技术参数

The main Technical parameter for MUYEA spherical grinding machine QM380

项目 Item	单位 Unit	主要技术参数 The main technical parameter
		QM380
最大磨削球体直径范围 Maximum diameter of the globe grinded	mm	Φ 120- φ 320
球体通孔直径磨削范围 (≈) Maximum hole diameter of the globe	寸 Inch	3"- 8"
顶尖中心线至台面的距离 The distance between the top centre line and the tableboard	mm	250
最大球体重量 Max weight of the globe	Kg	500
主轴电机功率 The power of the principal axis	kw	15
主轴转速范围 Scope of the rev of the principal axis	Rpm	100-2000
头架电机功率 Power of the lathe-hedd machine	kw	2.2
头架转速范围 Scope of the lathe-hedd rev	Rpm	6-125
X/Z 向行程 The journey of the direction of X/Z	mm	300/250
尾架调整量 The measure of rectify of the trailfight	mm	200
头尾架顶尖 The finial of the lathe-hedd and the trailfight		莫氏 Mohs 5"
X/Z 轴单向定位精度 Precision of orientation of X/Z axis	mm	0.02
X/Z 轴单向重复定位精度 Precision of orientation of repetition of X/Z axis	mm	0.01
球体粗糙度 The limit coarse of the globe	Ra	0.4-0.2
球体圆度 The limit of round of the globe	mm	0.01
外形尺寸 (长×宽×高) 约 Inch of shape(length×width×height)about	mm	2700x2450x2600
安装面积 (长×宽×高) 约 Installation area (length × width × height) about	mm	4700*4450*2600
机床净重约 Net weight of the machine about	Kg	6000

注：本公司保留因技术需求，随时更改上述规格之权力。

Notice:MUYEA reserves on specification alteration according technology requirments, without prior notice.